



Ask for our FSC
Certified Products



The mark of
responsible forestry



Casework Products educational,
medical and commercial facilities

Quality Modular and Custom Casework

Constructing Quality Casework Solutions

For more than 30 years, WB Manufacturing has provided our customers with exactly what they need, when they need it...quality modular and custom casework for education, health, office and retail facilities.

With a library of over 650 standard casework designs with virtually unlimited custom options, you receive the solution you need for your project. You'll receive complete design services, accurate quoting and attention to every detail in manufacturing. WB Manufacturing's laminate casework and countertops have achieved the highest quality rating possible, AWI QCP Custom and Premium grade, ensuring that you receive the best quality products in the industry.

Our CaseworkUSA® and related products are available nationwide through dealers; state and national contracts; manufacturer direct to contractors; design build firms and owner/end-users.



Where quality and service are built into every project

Decorative High-Pressure Laminate

Resilient Edge Banding

Wire Pull

Large Grip Recessed Handle

Concealed Hinge

5-Knuckle Hinge

Lock

Shelf Clip

Side Mount Slide

Undermount Drawer Slide

Thermal-fused Interior

Typical Construction



General Cabinet Construction

Thickness-

- All cabinet parts are 3/4" thick unless noted otherwise
- Cabinets greater than 36" wide are constructed with vertical dividers
- Drawer box assembly and cabinet backs are 1/2" thick

Style and Joinery-

- Reveal overlay cabinet style
- 32mm doweled construction cabinet body and drawers

Edges-

- Door and drawer fronts - 3mm PVC to match or compliment the laminate
- Face casebody - .020" PVC to match or compliment the laminate
- Finished edges - .020" PVC to match or compliment the laminate
- Shelf fronts and dividers - .020" white PVC

Laminate Materials-

- NEMA LD 3 High Pressure Laminate (HPL)
- Core material - industrial grade particle board
- Casework fronts and finished end panels - laminate/white cabinet liner
- Finished end panel - bottom edge to match or compliment laminate
- Wall cabinet bottoms - white melamine
- Shelves and other semi-exposed surfaces - white melamine

Toe Kick/Base-

- 3/4" exterior grade plywood base applied to the cabinet

Countertops-

- NEMA LD 3 High Pressure Laminate (HPL)
- Core material - industrial grade particle board
- Thickness - 1.125" core finished with laminate and backer to 1.1875"
- Front edge - 3mm PVC to match or compliment laminate
- Backsplash - applied (field installed)
 - 3/4" particle board finished with laminate and backer to .8125"
 - Top and side edges - finished edges as required

General Exclusions-

- Vinyl base, light fixtures, electrical/air/gas/water rough-ins, service connections, fixtures and related accessories



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